











Q 40-277

XTRM-DRY Primer

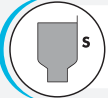






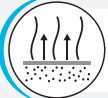



Characteristics

40-277 is suitable for sanding after less than an hour at room temperature. This product is also suitable for the wet-on-wet technique. It contains anti-corrosion additives and thus guarantees a resistant surface. 40-277 can be applied to steel or galvanized sheet metal, hardened coated surfaces, aluminium, GRP as well as reactive and epoxy primers.






Physical Characteristics

 COLOR	 40-277-3501	 40-277-3502	 40-277-3503	 VOC	2004/42/WE/IIB(c)(540) <540
	40-277 : 100 40-277HN : 25 99-200 : 10		40-277 : 100 40-277HN : 25 99-200 : 20-30		12 month


Application

	24 - 26 s 4 mm DIN		12 - 16 s 4 mm DIN		1,2 - 1,9 mm 3-4 bar		1,3 - 1,4 mm 3-4 bar		HVLP 2 bar
	3		1		Between the coatings Before the oven drying		5 min 10 min		
Consumption: 50 µm, 8 - 10 m ² /l			80 - 100 µm		P400 - P500		P600 - P1000		




Drying


				
sandable after 1h	sandable after 15 min	sandable after 5 min	60 min	

Storage

	Store the product in a ventilated place. Keep away from direct exposure to sunlight. Keep between +5°C and 20°C.
--	--

Safety

			For more informations check the safety data sheet.
--	---	---	--

	This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacturing of our products. Copyright: Q-Company Int. GmbH, all rights reserved.
--	--