

## **Characteristics:**

Ultra high solid clear coat, thixotropic, good flow and UV resistant. High hardness, good chemical, mechanical and weathering resistance. Suitable for applications in spray booth. Clear coat is designed for use on solvent- and waterborne base coat.

## Application:

Mixing ratio: 2:1 by volume. Mix throughly.

Apply with a spray gun with nozzle diameter 1,2 mm in 2 normal coats with 10 min. flash off between the coats.

## Technical data:

VOC content: 2004/42/IIB(d)(420) 385

Clear coat 70-265:

Shelf-life: 12 months Density: 0,96 g/cm<sup>3</sup> Colour: clear

Hardener normal 70-265HN - Hardener fast 70-265HF:

Shelf-life: 12 months Density: 1,00 g/cm<sup>3</sup> Colour: colourless/slightly yellow Note: Possible light coloration of the hardener doesn't affect the shade of the finishing



clear



7-10 min <> coat



2:1

HN 60°C, 30 min

HN 20°C. 9 h HF 60°C. 20 min HF 20°C. 6 h



0-10%

15 min





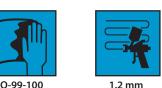
P1000 - P2500



19-20 s 4mm DIN



12 month



1,2 mm 2 coats 45-50 my



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Q-Company Int. GmbH / Beckershof 3 / D-24558 Hennstedt-Ulzburg / Germany Version: 02.01.2017